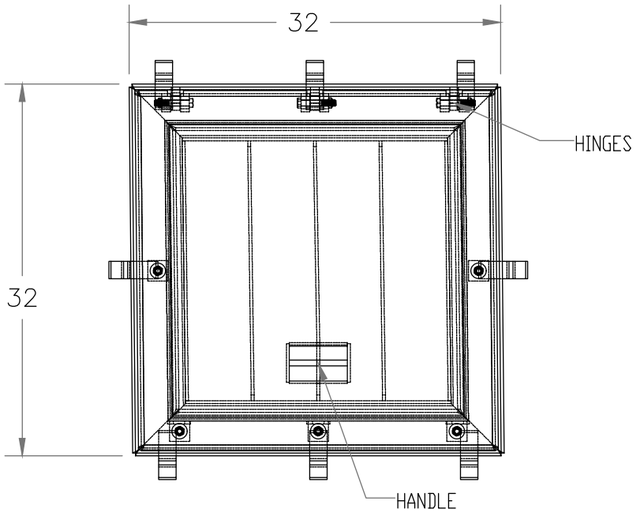
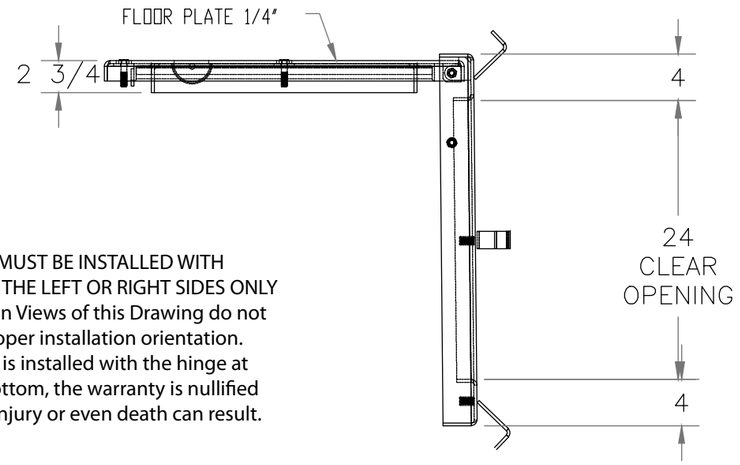
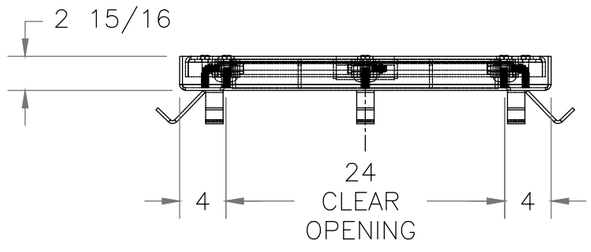
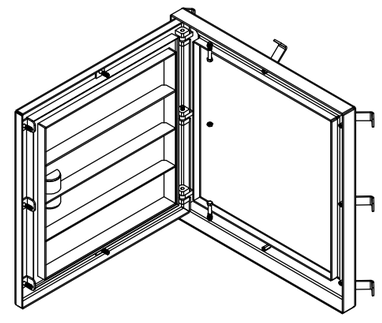
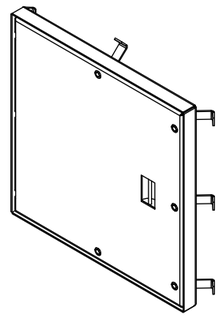




THIS HATCH MUST BE INSTALLED WITH HINGING ON THE LEFT OR RIGHT SIDES ONLY
Plan & Section Views of this Drawing do not represent proper installation orientation.
If this design is installed with the hinge at the top or bottom, the warranty is nullified and serious injury or even death can result.







NOTES:
1- MATERIAL: HOT DIP GALVANIZED AFTER FABRICATION.
2- THIS DESIGN IS WATERTIGHT AND CAN WITHSTAND UP TO 10 PSI OF UNIFORM PRESSURE FROM BELOW,IE FORCING DOOR TO OPEN.
3- 316 STAINLESS STEEL NUTS & BOLTS.
4- IT IS ESSENTIAL THAT ALL BOLTS ARE IN PLACE & TORQUE 40 LB-FT WHENEVER COVER IS EXPOSED TO WATER.
5- APPROX. WEIGHT : 270 LBS.

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M

BREAK ALL SHARP CORNERS & EDGES TO 0.01

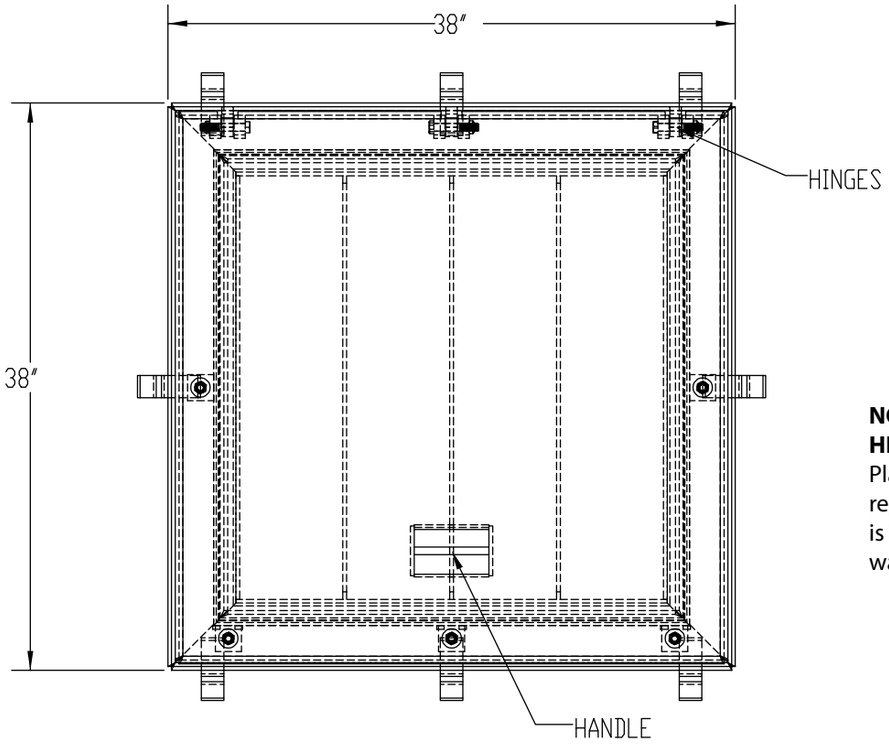
TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES = +/- 1/16
1/16 = +/- 1/32
1/32 = +/- 1/64

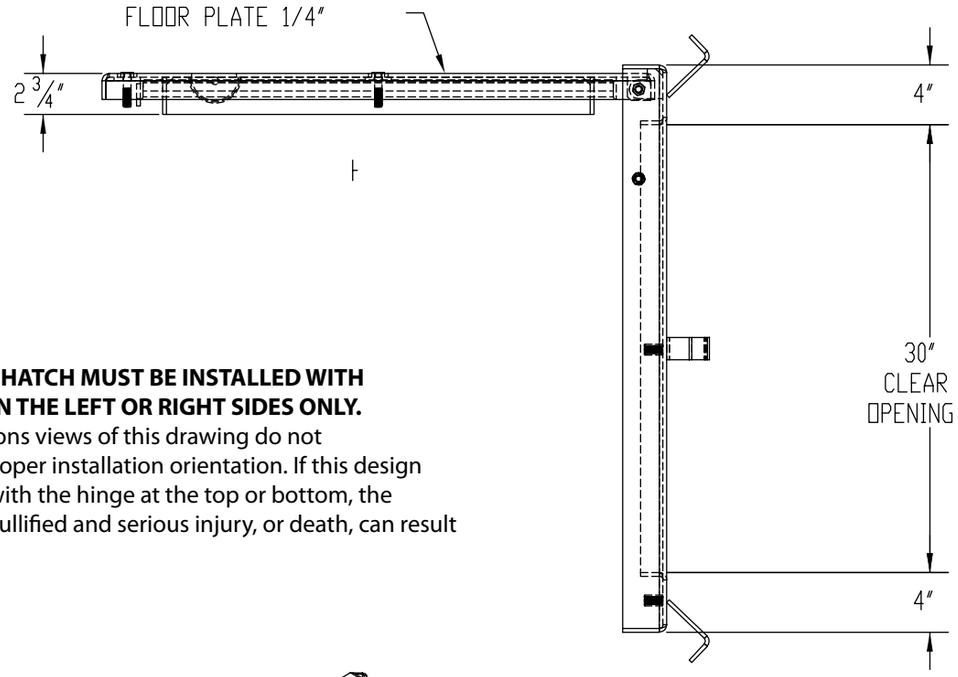
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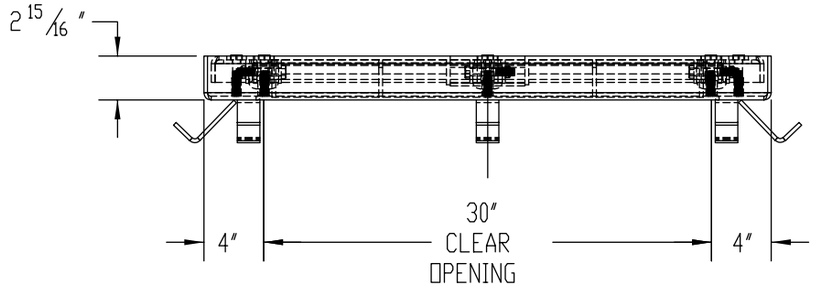
ZL Zero Leak Wall Hatch 10psi
24 x 24

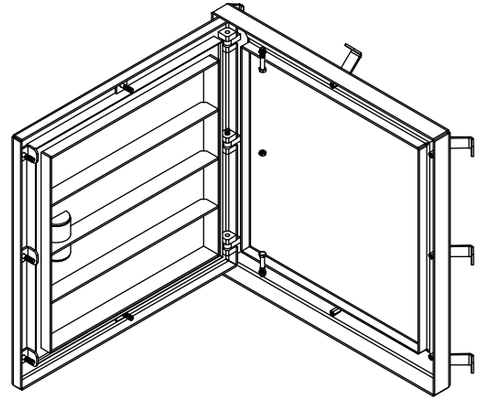
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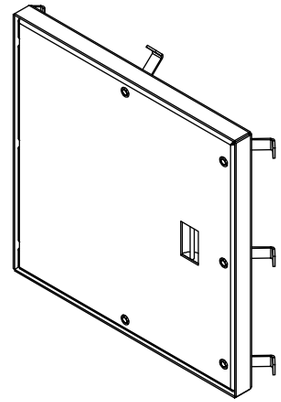




NOTE: THIS HATCH MUST BE INSTALLED WITH HINGING ON THE LEFT OR RIGHT SIDES ONLY.
Plan & Sections views of this drawing do not represent proper installation orientation. If this design is installed with the hinge at the top or bottom, the warranty is fullified and serious injury, or death, can result







NOTES:
1- MATERIAL: HOT DIP GALVANIZED AFTER FABRICATION.
2- THIS DESIGN IS WATERTIGHT AND CAN WITHSTAND UP TO 10 PSI OF UNIFORM PRESSURE FROM BELOW,IE FORCING DOOR TO OPEN.
3- 316 STAINLESS STEEL NUTS & BOLTS.
4- IT IS ESSENTIAL THAT ALL BOLTS ARE IN PLACE & TORQUE 40 LB-FT WHENEVER COVER IS EXPOSED TO WATER.
5- APPROX. WEIGHT : 270 LBS.

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M

BREAK ALL SHARP CORNERS & EDGES TO 0.01

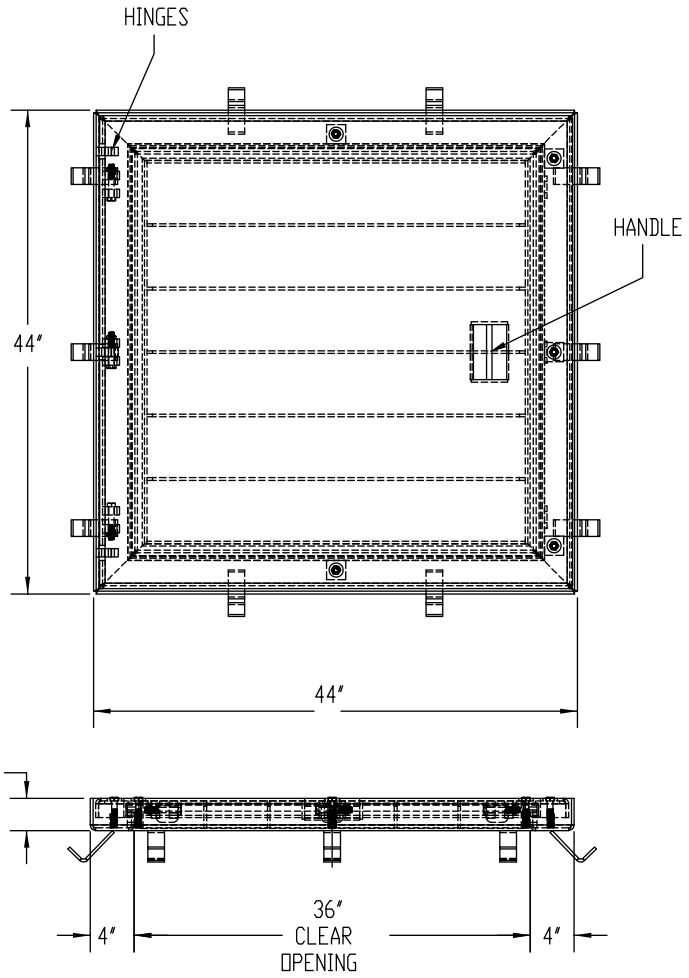
TOLERANCES UNLESS OTHERWISE SPECIFIED:
INCHES = +/- 1/16
1/16 = +/- 1/32
1/32 = +/- 1/64

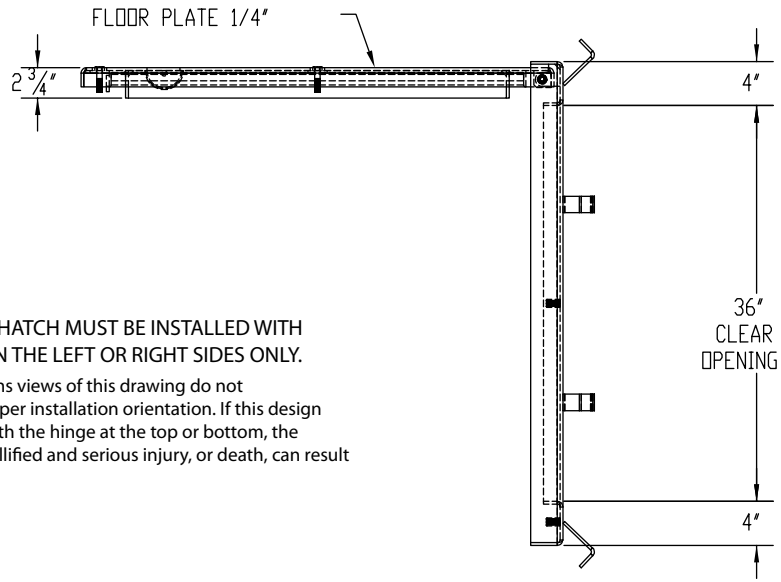
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HATCH ZL 30x30 WALL 10PSI ZERO LEAK

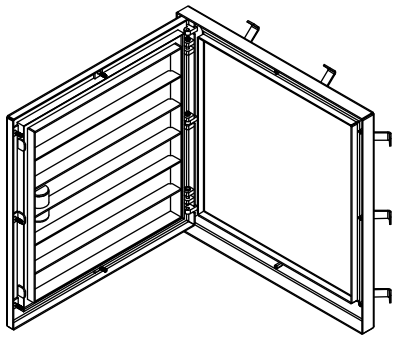
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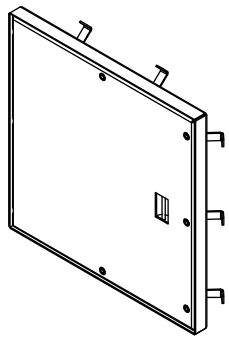




NOTE: THIS HATCH MUST BE INSTALLED WITH HINGING ON THE LEFT OR RIGHT SIDES ONLY.

Plan & Sections views of this drawing do not represent proper installation orientation. If this design is installed with the hinge at the top or bottom, the warranty is fullified and serious injury, or death, can result





NOTES:
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3- 316 STAINLESS STEEL NUTS & BOLTS.
4- IT IS ESSENTIAL THAT ALL BOLTS ARE IN PLACE & TORQUE 40 LB-FT WHENEVER COVER IS EXPOSED TO WATER.
5- APPROX. WEIGHT : 360 LBS.

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INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M

BREAK ALL SHARP CORNERS & EDGES TO 0.01

TOLERANCES UNLESS OTHERWISE SPECIFIED:

INCHES =	+/- 1/16
1/16 =	+/- 1/32
1/32 =	+/- 1/64

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HATCH ZL 36x36 WALL 10PSI ZERO LEAK

DRAWN BY: JG	SCALE: 1:12	SHEET 2 OF 2	DATE: 1/31/25		
APP'D BY: JG	DWG. NO: 1000272537		SHEET SIZE: B	REV: 0	